

J40

HARD GUIDE WAY CNC LATHE
硬轨数控车床



数控车床特点

- 导轨高频淬火，硬度高耐磨
- 主轴配对角接触球轴承，高速高刚性
- 是仪表车床的升级产品，具有很高的性价比，滚珠丝杠中置
- 标准配置：气动弹簧夹头、排刀
- 选择配置：电动刀架、自动送料装置、尾座

数控车床用途

本机广泛用于电器、仪表仪器工业、汽车、摩托车配件、紧固件轴承、照相器材、电影机械、五金各种钟表、眼镜、文教用品、电机、阀门、煤气管件及其他高精度复杂零件的加工制造，是五金机械加工行业最理想的高效设备。

CNC Lathe use

This machine is widely used in processing and manufacturing the electrical appliance, instrumentation industry, automobile, motorcycle, fastener bearings, photographic and film machinery, hardware tools, watches, glasses, stationery, motors, valves and gas pipe and other high precise and complex components. It is the ideal high efficient equipment in the hardware machining industry.

CNC Lathe Features

- High frequency quenching rail, hardness and high wear resistance
- Spindle with angular contact ball bearing, high speed and high rigidity
- Is the meter lathe upgrade products, has a very high price performance.
- Standard configuration: pneumatic spring collet, line cutter
- Optional configuration: electric tool post, automatic feeding device, tailstock

技术参数	Specifications	单位	J40
床身上最大回转直径	Max. swing over bed	mm	Φ230
拖板上最大回转直径	Max. swing over cross slide	mm	Φ125
最大加工长度	Max. processing length	mm	200
最大行程X/Z	X/Z axis travel	mm	300/320
主轴端部形式	Spindle nose		A2-5
主轴通孔直径	Spindle bore	mm	Φ50
主轴拉管内径	Bar capacity	mm	Φ40
主轴最大转速	Max. spindle speed	rpm	150-2500
夹持方式	Chuck size	in	夹头
主轴电机功率	Spindle motor	kW	3
重复定位精度(X/Z)	X/Z axis repeatability	mm	±0.005
进给电机扭矩X/Z	X/Z axis feed motor torque	N.m	X:4 Z:4
X/Z快移速度	X/Z Rapid traverse	m/min	X8 /Z10
尾座套筒直径	Tailstock quill dia.	mm	可选配(45)
尾座套筒行程	Quill traverse	mm	50
尾座套筒锥度	Quill taper	#	MT4
刀架形式	Tool post type		排刀
刀具外形尺寸	Cutting tool shape size	mm	16×16
导轨形式	Guide form		双山
总电源容量(连续)	Total power capacity	kVA	6
外形尺寸	Machine dimension (L×W×H)	mm	1500×1050×1700
机床重量(约)	Net. weight (about)	kg	850